

**CONAPOXY® FR-1810 Part B Hardener**

Version 4

Revision Date 08/04/2021

Print Date 08/04/2021

**SECTION 1. IDENTIFICATION**

Product name : CONAPOXY® FR-1810 Part B Hardener

**Manufacturer or supplier's details**Company : ELANTAS PDG, INC.  
5200 North 2nd Street  
St. Louis MO 63147

Telephone : (314) 621-5700

Visit our web site : [www.elantas.com](http://www.elantas.com)E-mail address : [Todd.Thomas@altana.com](mailto:Todd.Thomas@altana.com)Emergency telephone : INFOTRAC - 1-800-535-5053  
number**Recommended use of the chemical and restrictions on use**

Recommended use : Electrical Insulation

Restrictions on use : This product is for industrial use only. It is not intended for  
consumer use or retail sale.  
Refer to Section 15 for any restrictions that may apply**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Reproductive toxicity : Category 2

Specific target organ toxicity : Category 3 (Respiratory system)  
- single exposure**GHS label elements**

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H335 May cause respiratory irritation.  
H361f Suspected of damaging fertility.Precautionary statements : **Prevention:**  
P201 Obtain special instructions before use.

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P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical nature : Modified Aliphatic Polyamine

**Hazardous components**

Component	CAS-No.	Concentration (%)
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6	>= 20 - < 21
1,3-Benzenedimethanamine	1477-55-0	>= 4 - < 5
4-tert-butylphenol	98-54-4	>= 4 - < 5
Tetraethylenepentamine	112-57-2	>= 3 - < 4

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Kaolin	1332-58-7	$\geq 3$ - $< 4$
Aliphatic diamine	3236-53-1	$\geq 1$ - $< 2$

**SECTION 4. FIRST AID MEASURES**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.  
If on skin, rinse well with water.  
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.

**SECTION 5. FIREFIGHTING MEASURES**

- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, : Use personal protective equipment.

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protective equipment and  
emergency procedures

Environmental precautions : Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform  
respective authorities.

Methods and materials for  
containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,  
acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

**SECTION 7. HANDLING AND STORAGE**

Advice on safe handling : Avoid formation of aerosol.  
Do not breathe vapours/dust.  
Avoid exposure - obtain special instructions before use.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the  
application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
To avoid spills during handling keep bottle on a metal tray.  
Dispose of rinse water in accordance with local and national  
regulations.  
Persons susceptible to skin sensitisation problems or asthma,  
allergies, chronic or recurrent respiratory disease should not  
be employed in any process in which this mixture is being  
used.

Conditions for safe storage : Store under conditions specified on the product Technical  
Data Sheet to maintain product quality.  
Keep container tightly closed in a dry and well-ventilated  
place.  
Observe label precautions.  
Electrical installations / working materials must comply with  
the technological safety standards.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,3-Benzenedimethanamine	1477-55-0	C	0.018 ppm	ACGIH
1,3-Benzenedimethanamine		C	0.1 mg/m <sup>3</sup>	NIOSH REL
Tetraethylenepentamine	112-57-2	TWA	5 mg/m <sup>3</sup>	US WEEL
Kaolin	1332-58-7	TWA (Respirable fraction)	2 mg/m <sup>3</sup>	ACGIH

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Kaolin		TWA (total dust)	15 mg/m3	OSHA Z-1
Kaolin		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
Kaolin		TWA (Total dust)	10 mg/m3	OSHA P0
Kaolin		TWA (respirable dust fraction)	5 mg/m3	OSHA P0

Hazardous components without workplace control parameters

**Engineering measures**

- : Use with adequate ventilation.
- All application areas should be ventilated in accordance with applicable OSHA regulations. (e.g. 29 CFR 1910.94)
- This product contains a particulate(s) that is considered hazardous per OSHA (29 CFR 1910.1200) and is listed in Section III as a precautionary warning.
- Under normal conditions of use, this product as supplied does not pose a health risk from particulate matter.
- Physical degradation of the cured product (i.e. sanding, abrading, etc.) may pose a dust hazard.
- Repeated inhalation of such dust may cause lung injury.

**Personal protective equipment**

- Respiratory protection : In the case of vapour formation use a respirator with an approved filter.
- Hand protection
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye protection : Eye wash bottle with pure water  
Tightly fitting safety goggles  
Wear face-shield and protective suit for abnormal processing problems.
- Skin and body protection : Impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Hygiene measures : When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and at the end of workday.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : liquid
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : No data available

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Vapour pressure	: No data available
Flash point	: > 201 °F (> 94 °C) Method: No information available. Information taken from reference works and the literature.
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Relative vapour density	: No data available
Relative Density/Specific Gravity	: No data available
Density	: 1.54 g/cm <sup>3</sup> (77 °F (25 °C))
Solubility(ies)	
Water solubility	: No data available
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: > 21 mm <sup>2</sup> /s (104 °F (40 °C))

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available
Hazardous decomposition products	: Carbon monoxide in a fire. Nitrogen oxides in a fire. Ammonia

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**SECTION 11. TOXICOLOGICAL INFORMATION****Information on likely routes of exposure****Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : > 200 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour  
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

**Components:****1477-55-0 1,3-Benzenedimethanamine:**

Acute oral toxicity : LD50 (Rat): 930 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.7500 mg/l

Acute dermal toxicity : LD50 (Rabbit): 3,938 mg/kg

**112-57-2 Tetraethylenepentamine:**

Acute oral toxicity : LD50 Oral (Rat): 3,990 mg/kg

Acute dermal toxicity : LD50 (Rat): 660 mg/kg

**Skin corrosion/irritation****Product:**

Remarks: Extremely corrosive and destructive to tissue.

**Components:****1477-55-0 1,3-Benzenedimethanamine:**

Species: Rabbit

Result: Corrosive to skin

**Serious eye damage/eye irritation****Product:**

Remarks: May cause irreversible eye damage.

**Components:****1477-55-0 1,3-Benzenedimethanamine:**

Species: Rabbit

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Result: Corrosive to eyes

**Respiratory or skin sensitisation****Product:**

Remarks: Causes sensitisation.

**Carcinogenicity****IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Further information****Product:**

Remarks: No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity**

No data available

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Mobility in soil**

No data available

**Other adverse effects**

No data available

**Product:**

Regulation

40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).



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Additional ecological  
information : No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

: WC: C

EPA Hazardous Waste  
Code(s)

: none

Waste from residues

: Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with  
chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging

: Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No.

: UN 1760

Proper shipping name

: Corrosive liquid, n.o.s.  
(Tetraethylenepentamine, m-Phenylenebis(methylamine))

Class

: 8

Packing group

: III

Labels

: Corrosive

Packing instruction (cargo  
aircraft)

: 856

Packing instruction  
(passenger aircraft)

: 852

**IMDG-Code**

UN number

: UN 1760

Proper shipping name

: CORROSIVE LIQUID, N.O.S.  
(TETRAETHYLENEPENTAMINE, m-  
Phenylenebis(methylamine))

Marine Pollutant

: (4-tert-butylphenol)

Class

: 8

Packing group

: III

Labels

: 8

EmS Code

: F-A, S-B

Marine pollutant

: yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations**

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**49 CFR**

UN/ID/NA number : UN 1760  
Proper shipping name : Corrosive liquids, n.o.s.  
(Tetraethylenepentamine, m-Phenylenebis(methylamine))  
Class : 8  
Packing group : III  
Labels : CORROSIVE  
ERG Code : 154  
Marine pollutant : yes (4-tert-butylphenol)

**SECTION 15. REGULATORY INFORMATION****EPCRA - Emergency Planning and Community Right-to-Know Act****US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Calculated RQ exceeds reasonably attainable upper limit.

**SARA 304 - Emergency Release Notification**

This material does not contain any components with a section 304 EHS RQ.

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

This material does not contain any components with a SARA 302 RQ.

**SARA 311/312 Hazards** : Per the June 13, 2016 Federal Register notice, EPA harmonized the EPCRA 311/312 hazard categories with the 2012 OSHA hazard communication standard for classifying and labeling of chemicals (i.e. GHS). Please refer to Section 2 of the SDS to identify the appropriate hazard categories for reporting purposes.

**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Clean Air Act**

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

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Non-volatile (Wt) : Refer to the product technical data sheet for VOC information.

**Massachusetts Right To Know**

1,3-Benzenedimethanamine	1477-55-0
Tetraethylenepentamine	112-57-2
Kaolin	1332-58-7

**Pennsylvania Right To Know**

Aluminium hydroxide	21645-51-2
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6
1,3-Benzenedimethanamine	1477-55-0
4-tert-butylphenol	98-54-4
Curing Agent	-
Tetraethylenepentamine	112-57-2
Kaolin	1332-58-7

**New Jersey Right To Know**

Aluminium hydroxide	21645-51-2
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6
1,3-Benzenedimethanamine	1477-55-0
4-tert-butylphenol	98-54-4
Curing Agent	-
Tetraethylenepentamine	112-57-2
Kaolin	1332-58-7

**New Jersey Trade Secret Registry Number for the product (NJ TSN)** : Not Applicable

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

**The components of this product are reported in the following inventories:**

**TSCA** : We certify that all of the components of this product are either listed on the TSCA Inventory or are not subject to the notification requirements per 40 CFR 720.30(h).

**Section 4 / 12(b)** : Not applicable

**Section 5** : Not applicable

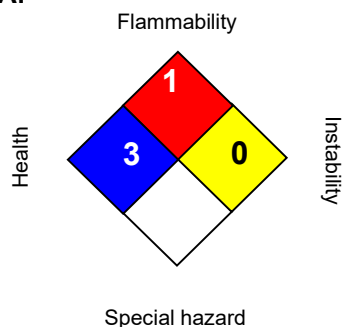
**Section 6** : Not applicable

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**SECTION 16. OTHER INFORMATION****Further information****NFPA:****HMIS III:**

<b>HEALTH</b>	<b>3*</b>
<b>FLAMMABILITY</b>	<b>1</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
2 = Moderate, 3 = High  
4 = Extreme, \* = Chronic

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.